## Operating instruction and specifications

## Series 30xx

1. Because of the high packing density of the motors the depth for the mounting screws is max. $4 \mathrm{~mm}\left(3 / 16^{\prime \prime}\right)$
2. The motor controller wires should be soldered directly to 6 mm high current plugs of the motor. Do not turn the plugs when attaching or removing.
3. The turning direction can be reversed by swapping any two of the three wires at the motor, or by reprogramming the controller.
4. Rpm values of the motors are proportional to the DC voltage at the controller. The mechanical rpm limits for 30xx series motors is max. 50000 rpm .
5. The power increase is proportional to the rpm. Make sure there is good cooling. Max power of the series 30xx motors:
$3040 \quad 50000 \mathrm{rpm}$ ca. 12 kW (at ๆ / $\mathrm{P}_{\max }$ )
$3060 \quad 50000 \mathrm{rpm}$ ca. 17 kW (at $\eta / \mathrm{P}_{\max }$ )
$3080 \quad 50000 \mathrm{rpm}$ ca. $30 \mathrm{~kW}\left(\right.$ at $\eta / \mathrm{P}_{\max }$ )
3010050000 rpm ca. 40 kW (at ๆ / $\mathrm{P}_{\max }$ )
Our rpm / power data have been determined by using $15^{\circ}$ timing.
6. All efficiency figures ( $\eta$ ) contain losses of motor and controller. Total efficiency of $94 \%$ contains a controller loss of ca. 1-2\% which corresponds to a pure motor efficiency of ca. 95-96\%.
7. Series $30 x x$ motors are optimized for partial load through finely segmented rotors.
8. The temperature of the motor casing must not exceed $100^{\circ} \mathrm{C}$ because of the risk of thermal destruction.
9. Triangle or star configuration:

Series $30 x x$ motors can be used in triangle configuration or in star configuration. The 6 high current connectors of the motor can be used in two different ways (see pictures below). In star configuration the motor behaves as if it has 1.73 times the number of windings and an accordingly, by the same factor, lower rpm per volt.

Example: In triangle configuration a 3060 / 8 has 981 rpm per volt, in star configuration the same motor has 569 rpm per volt.

triangle configuration

star configuration

